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Power Resistors for Mounting onto a Heatsink Thick Film Technology



FEATURES

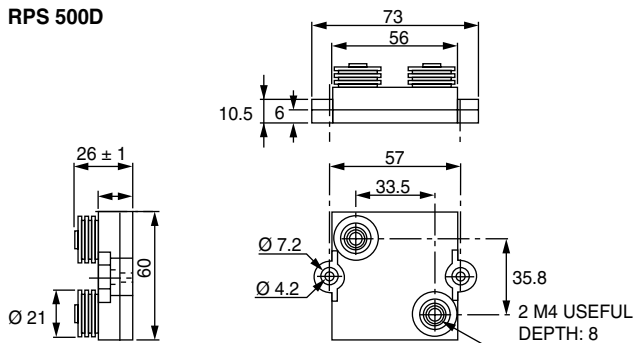
- High power rating: 500 W
- High overload capability up to 2 times rated Power (see energy curve)
- Heatsink mounting
- Low thermal radiation of the case



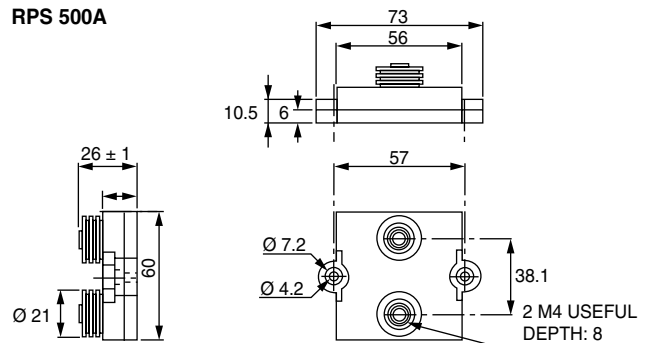
This range has been developed specifically for electrical traction applications and is capable of dissipating 500 W at + 70 °C. The remarkable performance characteristics are evident when used in severe pulse conditions. The copper base allows easy mounting on the heatsink and provides optimal dissipation conditions.

DIMENSIONS in millimeters

RPS 500D



RPS 500A



* Tolerances unless stated: ± 0.2 mm

MECHANICAL SPECIFICATIONS

| | |
|---|---|
| Mechanical Protection | Insulated case |
| Substrate | Alumina onto base of nickel coated copper |
| Resistive Element | Cermet |
| End Connections | Screws M4 (M5 on request) |
| Tightening Torque on Connections | 2 Nm |
| Tightening Torque on Heatsink | 4 Nm |
| Weight | 250 g ± 10 % |

ENVIRONMENTAL SPECIFICATIONS

| | |
|--------------------------|---------------------|
| Temperature Range | - 55 °C to + 125 °C |
|--------------------------|---------------------|

ELECTRICAL SPECIFICATIONS

| | |
|--|---|
| Resistance Range | 0.24 to 1M E24 series |
| Tolerances | ± 1 % to ± 10 % |
| Rated Power (Pr₇₀) Chassis Mounted at 70 °C (Case Temperature) | 500 W continuous load |
| Thermal Resistance of the Component | R _{th(j-c)} : 0.11 °C/W |
| Temperature Coefficient, TC | ± 300 ppm/°C < 1 Ω ± 150 ppm/°C > 1 Ω |
| Limiting Element Voltage U_L | 5 kV _{RMS} |
| Dielectric Strength (1) | L: 7 kV _{RMS} - H: 12 kV _{RMS} MIL STD 202 Method 301: 1 min/10 mA max. |
| Insulation Resistance | > 10 ⁶ MΩ under U _{ins} = 500 V _{DC} IEC 60115-1 |
| Inductance | < 50 nH |



| PERFORMANCE | | |
|------------------------------------|---|---------------------------------|
| TESTS | CONDITIONS | REQUIREMENTS |
| Momentary Overload | IEC 60115-1 2 Pr/10 s $U_L = 5000$ V | $< \pm (0.25 \% + 0.05 \Omega)$ |
| Rapid Temperature Change | IEC 60115-1/IEC60068-2-14 Test Na 5 cycles - 55 °C to + 125 °C | $< \pm (0.25 \% + 0.05 \Omega)$ |
| Load Life (Chassis Mounted) | IEC 60115-1 Pr (i.e. 500 W)/1000 h/70 °C (no cycling) ⁽¹⁾ | $< \pm (0.5 \% + 0.05 \Omega)$ |
| Humidity (Steady State) | MIL STD 202 Method 103 B and D 56 days 95% RH/40 °C | $< \pm (0.5 \% + 0.05 \Omega)$ |

Note:⁽¹⁾ Resistors are not tested and guaranteed in cycling conditions

| RESISTANCE VALUE IN RELATION TO TOLERANCE AND TCR | | |
|--|---------------------------------|------------------|
| Ohmic | $< 1 \Omega$ | $> 1 \Omega$ |
| Standard Tolerance | $\pm 5 \%$ | $\pm 5 \%$ |
| Standard TCR (- 55 °C to + 125 °C) | ± 300 ppm/°C | ± 150 ppm/°C |
| Tolerance on Request | $\pm 1 \%, \pm 2 \%, \pm 10 \%$ | |

CHOICE OF THE HEATSINK

The user must choose according to the working conditions of the component (power, room temperature).

Maximum working temperature must not exceed 125 °C.

The dissipated power is simply calculated by the following ratio:

$$P = \frac{\Delta T}{[R_{TH(j-c)} + R_{TH(c-a)}]} \quad (1)$$

P: Expressed in W

 ΔT : Difference between maximum working temperature and room temperature. $R_{TH(j-c)}$: Thermal resistance value measured between resistive layer and outer side of the resistor. It is the thermal resistance of the component: 0.11 °C/W. $R_{TH(c-4)}$: Thermal resistance value measured between outer side of the resistor and room temperature. It is the thermal resistance of the heatsink, depending on the heatsink itself (type, shape) and the quality of the fastening device.**RECOMMENDATIONS FOR MOUNTING ONTO A HEATSINK**

Surfaces in contact must be carefully cleaned.

The heater must have an acceptable flatness: from 0.05 mm to 0.1 mm/100 mm.

Roughness of the heatsink must be around 6.3 μ m.

In order to improve thermal conductivity, surfaces in contact (alumina, heatsink) should be coated with a silicon grease (type SI 340 Rhône-Poulenc or Dow Corning).

The fastening of the resistor to the heatsink is under pressure control of two screws tightened at 4 Nm for full power availability

The following accessories are supplied with each product: 2 off CHC M4 x 16/16 class 12.9 for heatsink mounting,
2 off TH M4 x 6/6 and 2 M4 contact lock washers for connections.

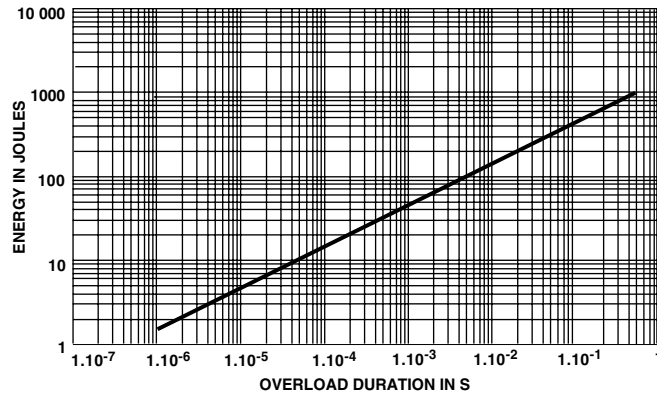


OVERLOADS

Short time overload: $2 P_n/10\text{ s}$

Accidental overload: The values indicated in the graph below are applicable to resistors in air or mounted onto a heatsink.

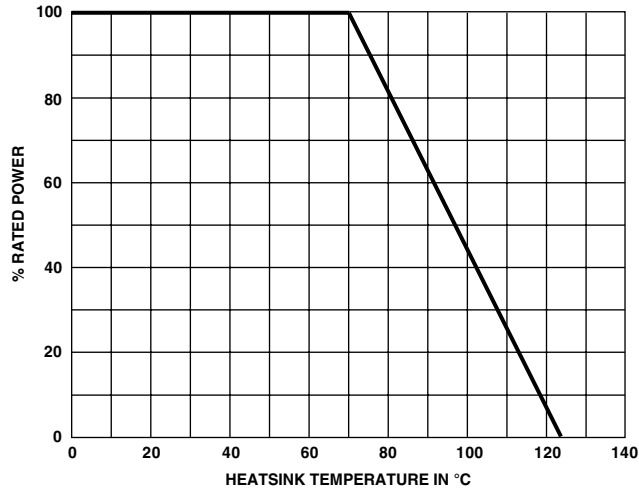
ENERGY CURVE



POWER RATING CHART

The heatsink temperature should be maintained at the values specified in fig. 2.

To optimise the thermal conduction, contacting surfaces should be coated with silicone grease and heatsink mounting screws tightened to 4 Nm.



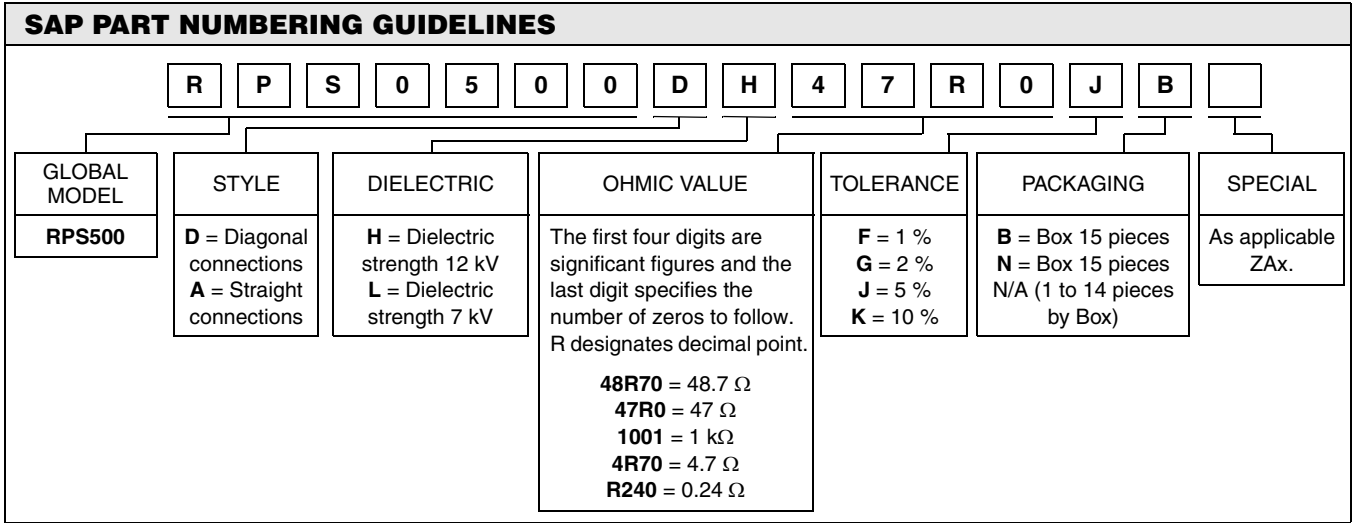
PACKAGING

Box of 15 units

MARKING

Series, style, ohmic value (in Ω), tolerance (in $\%$), tolerance (in $\%$), manufacturing date, VISHAY trade mark.

| ORDERING INFORMATION | | | | | | | |
|----------------------|-------|------------------------------|------------------|------------|------------------|-----------|----------------|
| RPS | 500 | DH | 100 Ω | 10 % | XXX | BO15 | E |
| MODEL | STYLE | CONNECTIONS | RESISTANCE VALUE | TOLERANCE | CUSTOM DESIGN | PACKAGING | LEAD (Pb)-FREE |
| | | Optional | | $\pm 1\%$ | Options | | |
| | | H: Dielectric strength 12 kV | | $\pm 2\%$ | on request | | |
| | | L: Dielectric strength 7 kV | | $\pm 5\%$ | TCR, shape, etc. | | |
| | | | | $\pm 10\%$ | | | |





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